Step 1: Insert the fastener into the chassis after tearing off the yellow protection wrap of the chassis, the fastener and the code wheel.

Step 2: Install the code wheel and fix the motor to the chassid. (Attention: the copper sheet of the leading wire of motor should face inside, the same side of encoder)

Step 3: Install the motor to the chassis, then insert and tighten the screws.

Step 4: Hold tight and insert the motor (protection fastener) to the wheel.

Step 5: Insert the spacer, insert the screws from the downside and tighten them from the upper side. Installation completed.